

Work Order ID 81577

March-15-12 1:52:49 PM

81577

Page 1

Item ID: D3832-1

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Item Name: Mesh (Base)

Stop ***NS2***

Start Date: 15/03/2012 Start Qty: ~~3.00~~ **1.00**

3

Cust Item ID:

Required Date: 21/03/2012 Req'd Qty: 3.00

3

Customer:

Reference:

Approvals: Process Plan: MCJ

Date: 12/03/15 Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D3832

Rev A

100

SHEAR

0.00

100

Shear

Memo

0.00

Shear

1- cut mesh to size as per dwg D3832

①

SAD 12-05-23

110

QC6- Inspect dimensions to drawing

0.00

110

QC

Memo

0.00

Quality Control

①/x

SAD 12-05-23

120

Identify as per dwg & Stock Location: _____

0.00

120

Packaging

Memo

0.00

Packaging

1x

SAD 12-05-23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

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Stop ***NS2***

Item Name: Mesh (Base)

Start Date: 15/03/2012 Start Qty: 3.00

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Cust Item ID:

Required Date: 21/03/2012 Req'd Qty: 3.00

3

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start ***NR1***

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

12/5/3048
M15 12/05/28

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Picklist Print

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Work Order ID: 81577

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Parent Item: D3832-1

D3832-1

Parent Item Name: Mesh (Base)

Start Date: 15/03/2012

Required Date: 21/03/2012

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP Rev:A 08-12-01 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304EX0.75-16F		Purchased	No			100	sf	711.9496	25.4518	80.37411			

M304FX0 75-16F

Expanded Metal Flat SS

**

SAD 12-05-2013

Location	Loc Qty	Loc Code
WA	0.0001156	
119180	0.0001156	
WA035	711.9494457	
117197	102.9036	
117896	29.49258	
118153	76.8473	
118955	82.17	
119180	53.6958107	
119729	28.1132686	
120153	2.97557478	
120318	39.8113116	
120917	295.94	

m 121 738 = 26.7919

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 WITHOUT NOTICE
 WORK ORDER

NO. 81577 MCT
12/03/15

D3832-5 MESH (LID)

D3832-3 MESH (LID)

D3832-1 MESH (BASE)

RELEASED
06/11/18

NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
 REF. DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: D3832-1 = 13.41 lbs; D3832-3 = 6.25 lbs; D3832-5 = 3.08 lbs (ALL APPROX.)

A	NEW ISSUE	MB	08.09.30
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	08.09.30		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D3832	REV. A
TITLE MESH	SCALE NTS
SHEET 1 OF 3	

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W/O:		WORK ORDER CHANGES					
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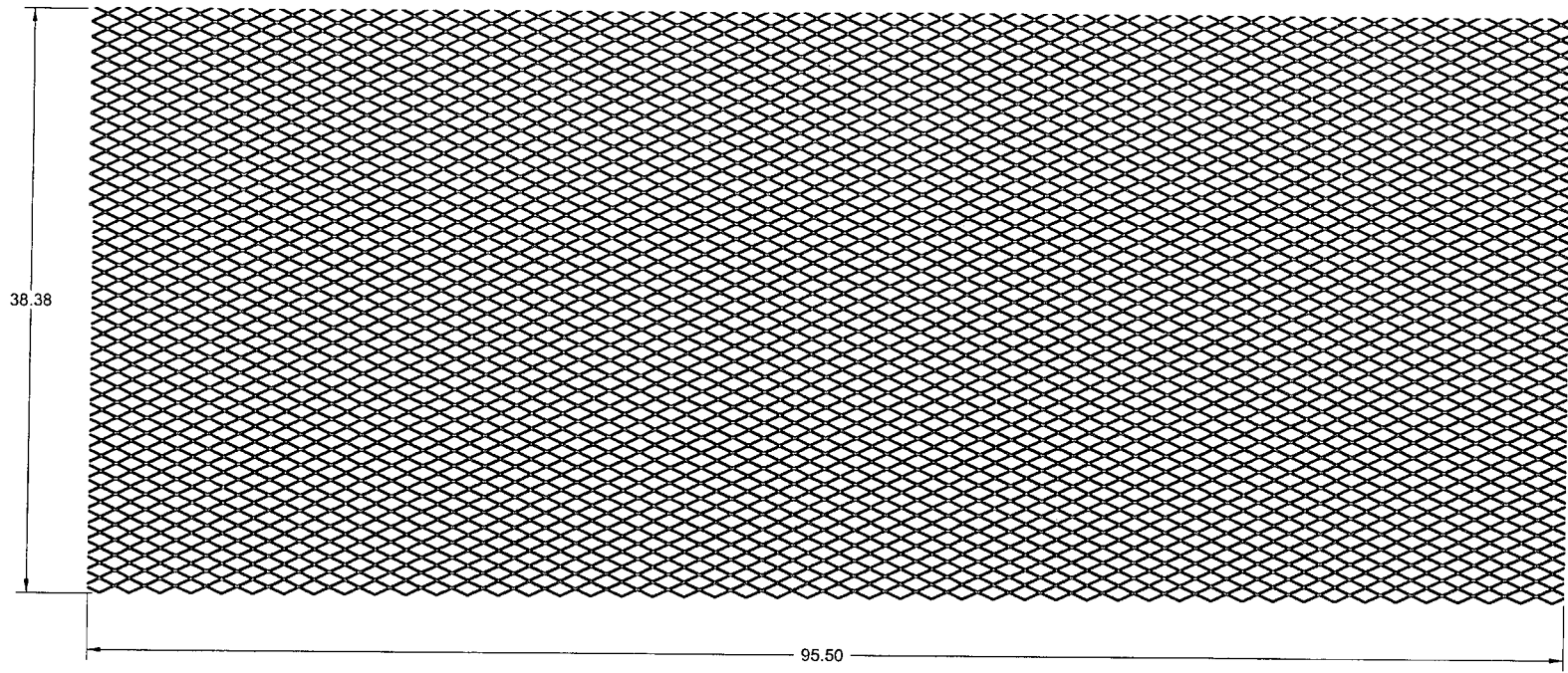
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D3832-1 MESH (BASE)

RELEASED
DS/11/18

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED	MJS	DRAWING NO.	REV. A
MFG. APPR.		D3832	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		MESH (LID)	NTS
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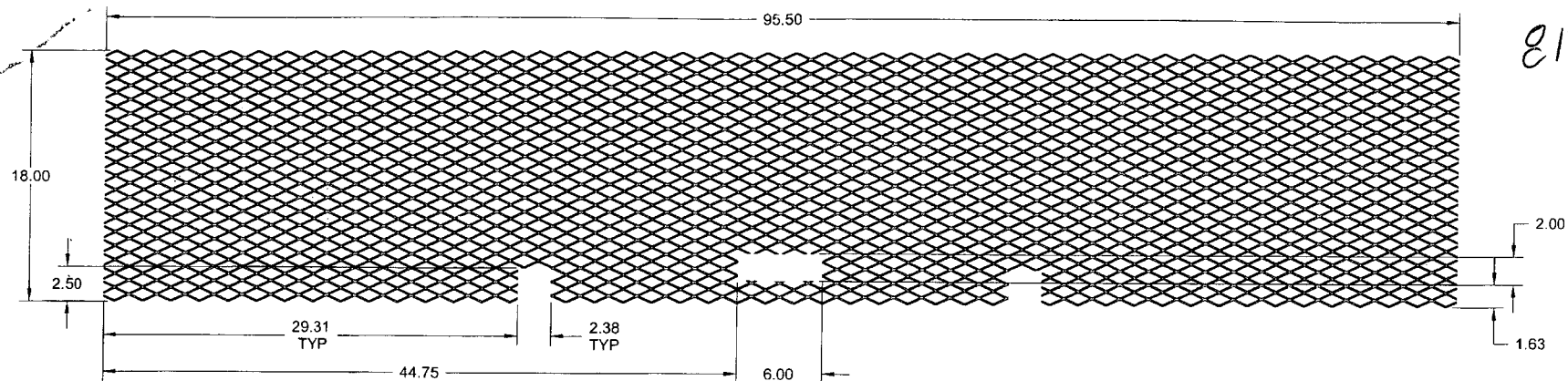
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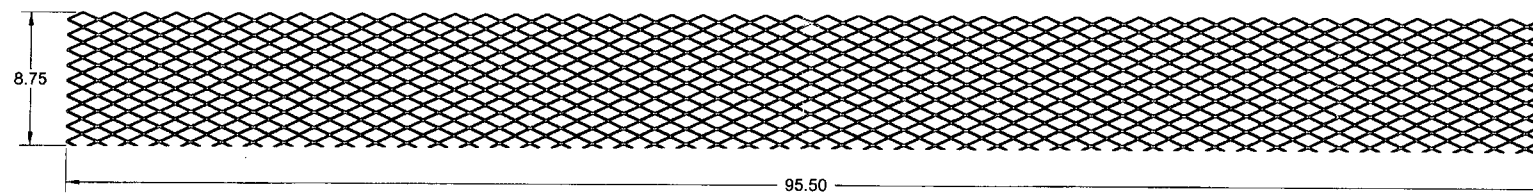
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D3832-3 MESH (LID)



D3832-5 MESH (LID)

RELEASED
07/11/12

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CHECKED		DRAWING NO. D3832	REV. A
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DE APPR.		NTS	
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